# NEW LOCK AT THE SOO PROJECT UPDATE

Mollie Mahoney P.E..PMP

**Senior Project Manager** 

New Lock at the Soo

11 SEP 2025



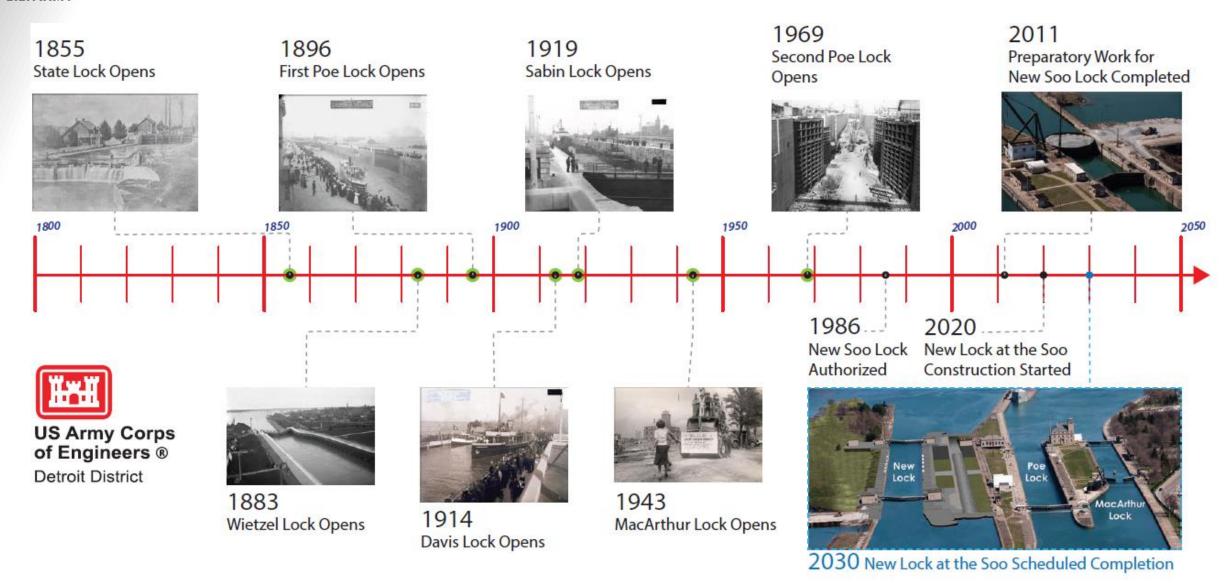




#### HISTORY OF THE SOO LOCKS



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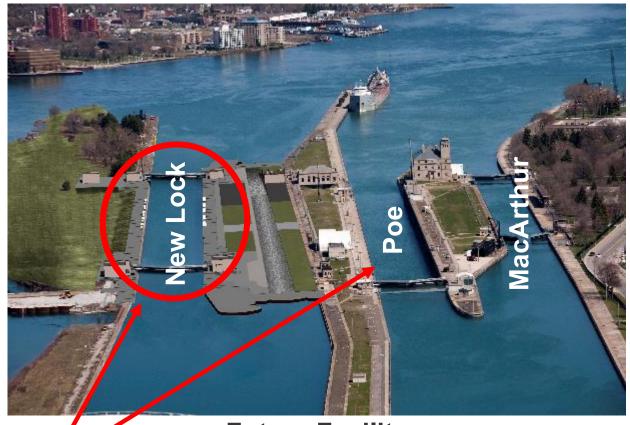
A new lock was constructed on average every 19 years from 1855 to 1969



#### **NEW LOCK AT THE SOO RENDERING**







**Pre-Construction Facility** 

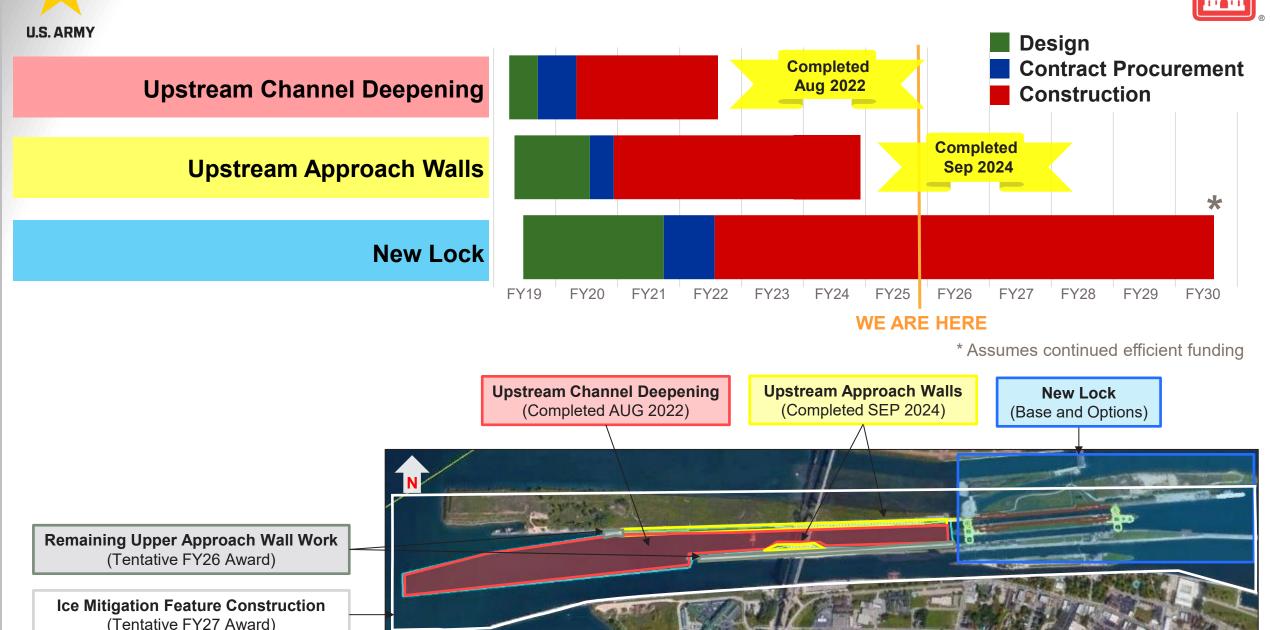
**Future Facility** 

New lock will have **same dimensions** as existing Poe Lock (1,200 ft length by 110 ft width and a depth of 32 ft)



#### **NEW LOCK AT THE SOO CONSTRUCTION STATUS**

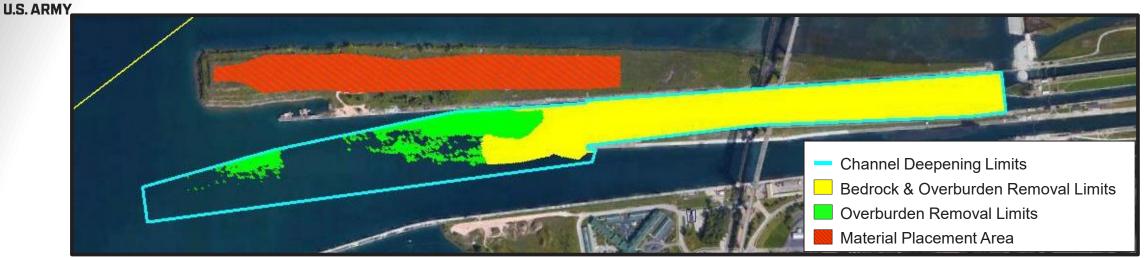




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#### UPSTREAM CHANNEL DEEPENING - PHASE 1 (COMPLETE)





**Scope**: Remove 300,000 CY of bedrock and overburden to deepen the Approach Channel to depth of 30 feet

#### **Construction Status:**

- Construction completed in Aug 2022
- Contractor: Trade West Construction Co.
- \$53.5M of work performed

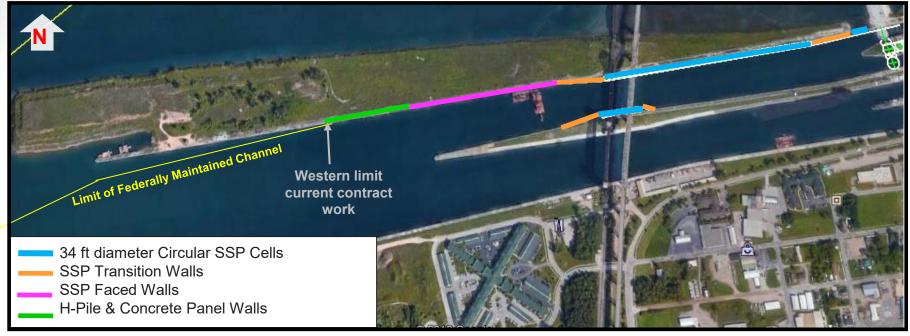






#### **UPSTREAM APPROACH WALLS - PHASE 2 (COMPLETE)**

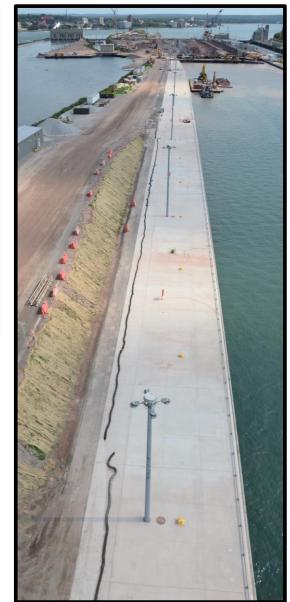




**Scope**: Rehabilitate approach walls upstream of new lock including reconstruction/refacing existing 100-year-old walls, installation of new lighting, bollards, and concrete cap repairs.

#### **Construction Status:**

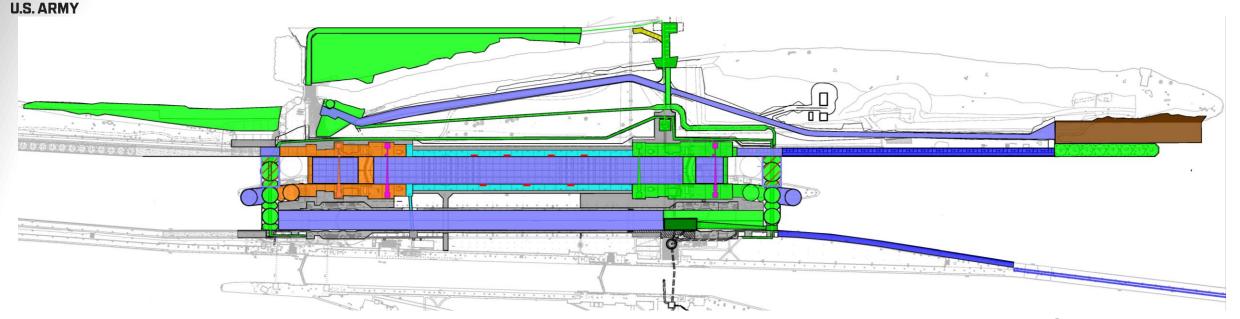
- Construction completed in Sep 2024
- Contractor: Kokosing-Alberici
- \$135M of work performed





#### NEW LOCK — PHASE 3 (CONSTRUCTION IN PROGRESS)





**Scope**: Construct new 1,200' long by 110' wide by 32' deep chamber, New Pump Well, and New Power Plant Bridge, and rehabilitate downstream approach walls

#### **Construction Status:**

- Contract awarded in July 2022 to Kokosing Alberici Traylor, LLC
- Total contract is valued at \$1.87B
- Over \$620M of work completed to date

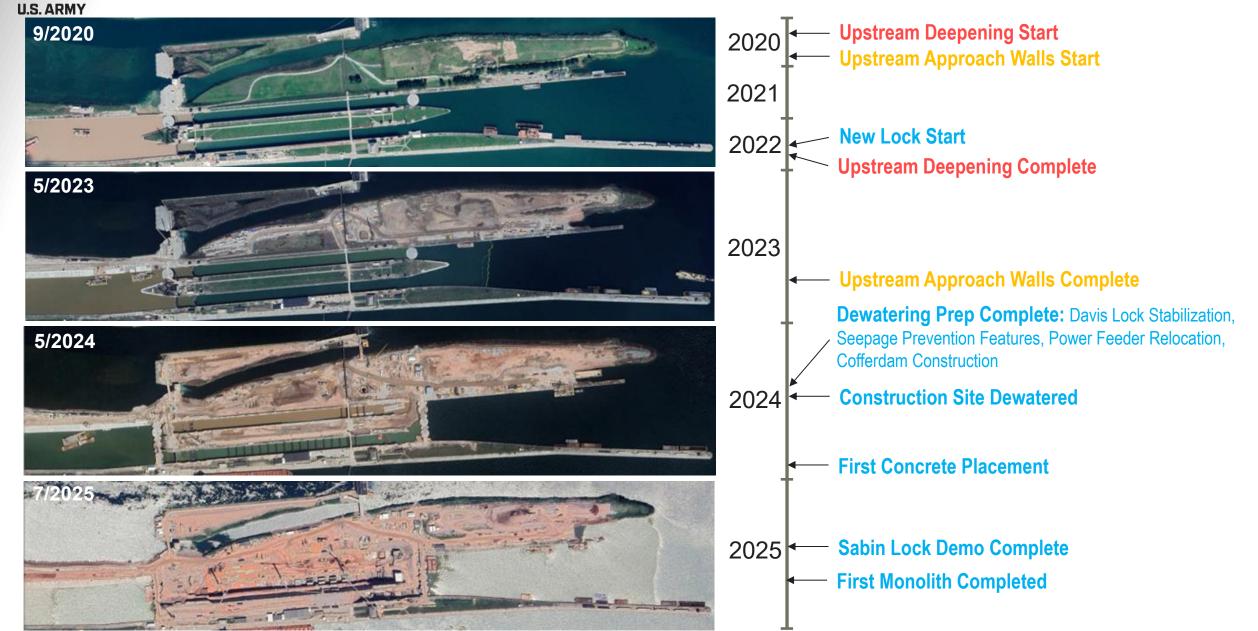
**Estimated Completion:** Summer 2030





#### **NEW LOCK CONSTRUCTION MILESTONES**

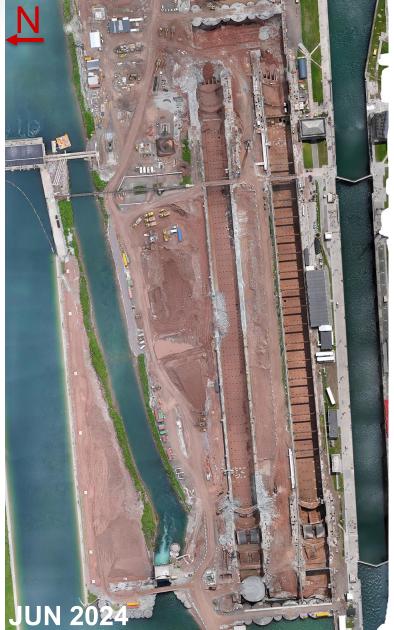


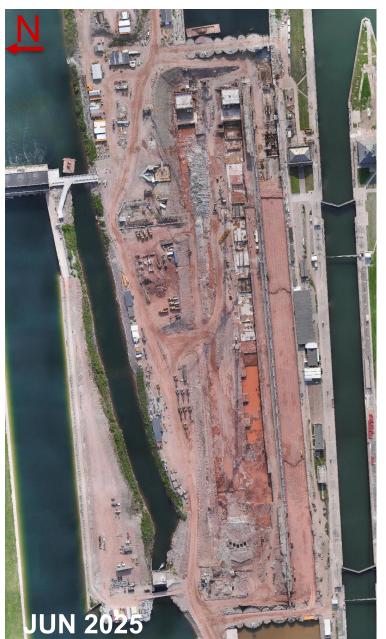




#### PHASE 3: PROGRESS JUNE 2024-JUNE 2025







#### **Recently Completed Features**

- ✓ Dewatering
- ✓ Bridge to NPP
- ✓ Sabin Lock Demo
- ✓ Davis Lock Fill
- ✓ Tower Crane Construction

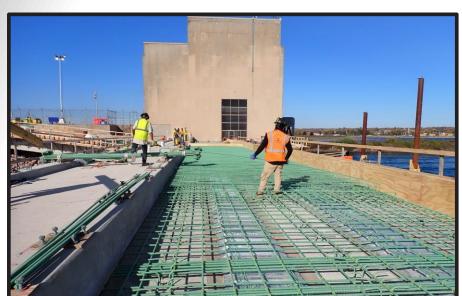
#### **In Progress Features**

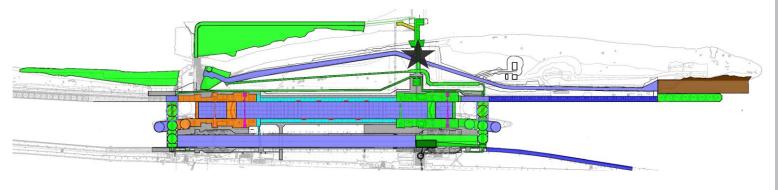
- Bedrock Excavation
- Foundation Preparation
- New Lock Wall Construction
- New Pump Well Construction
- Offsite Fabrication of Lock Components

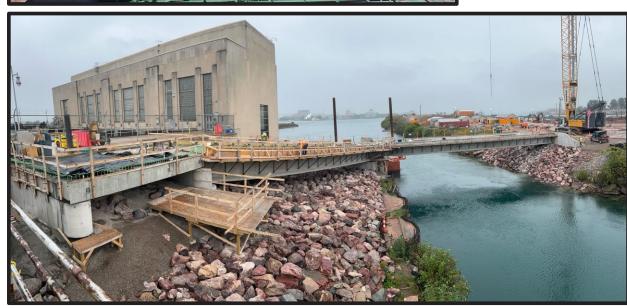


## **V** ✓ BRIDGE TO NEW POWER PLANT









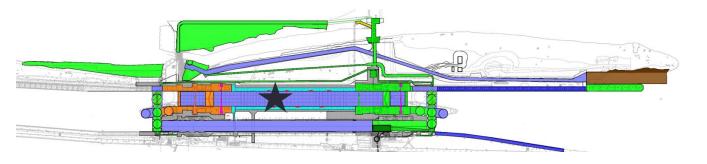




## **X** ✓ SABIN LOCK DEMO







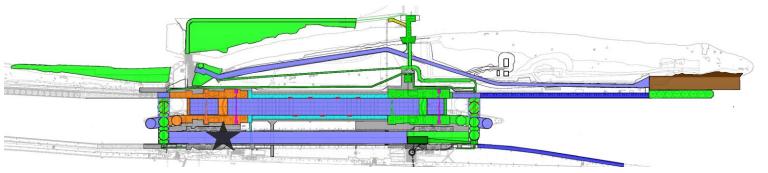






## ✓ DAVIS LOCK FILL







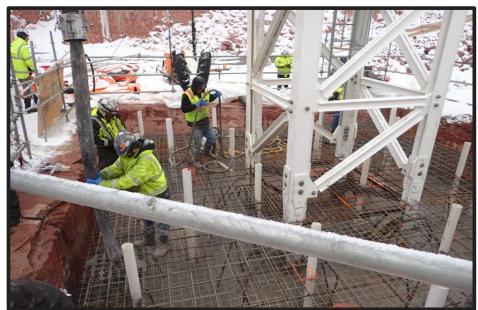


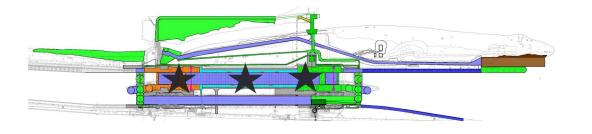


## **▼ TOWER CRANE CONSTRUCTION**







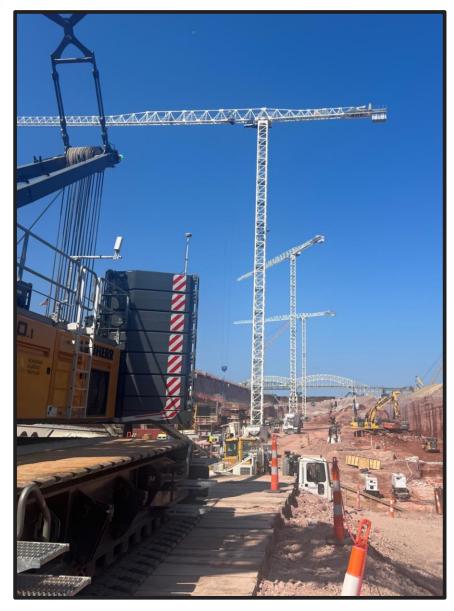


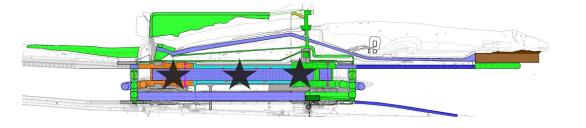


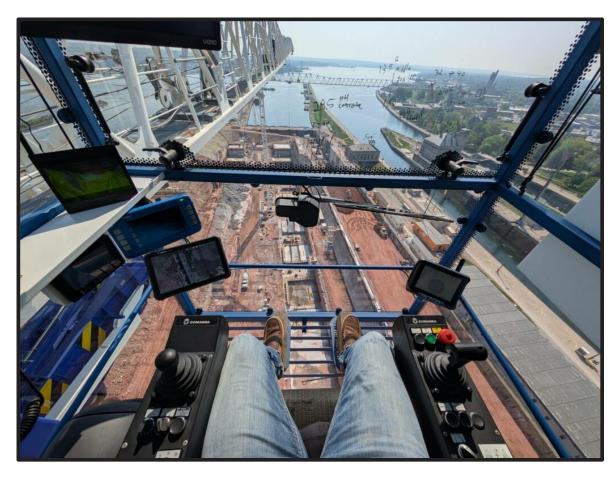


## **▼ TOWER CRANE CONSTRUCTION**







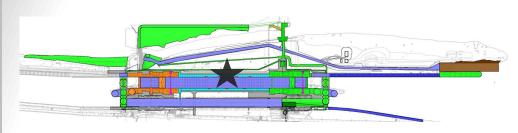




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#### **BEDROCK EXCAVATION**









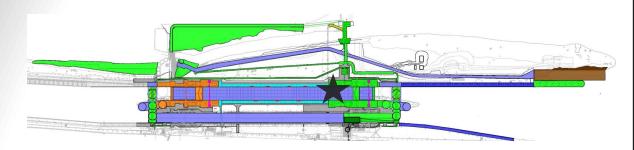






## FOUNDATION PREPARATION









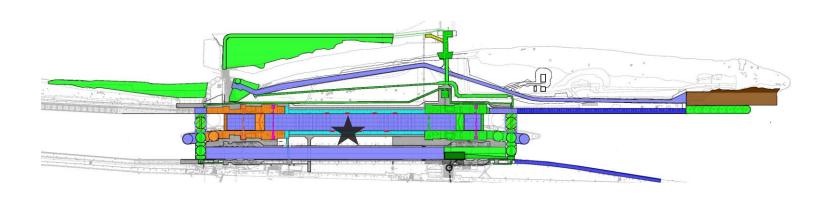




## **NEW LOCK WALL CONSTRUCTION**







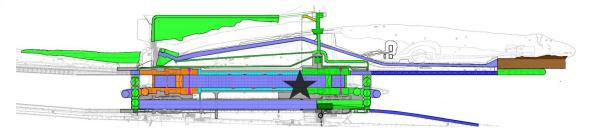




## **NEW LOCK WALL CONSTRUCTION**







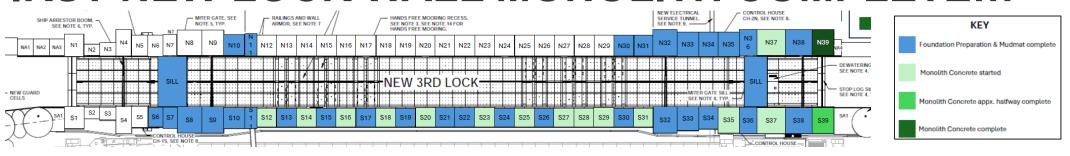


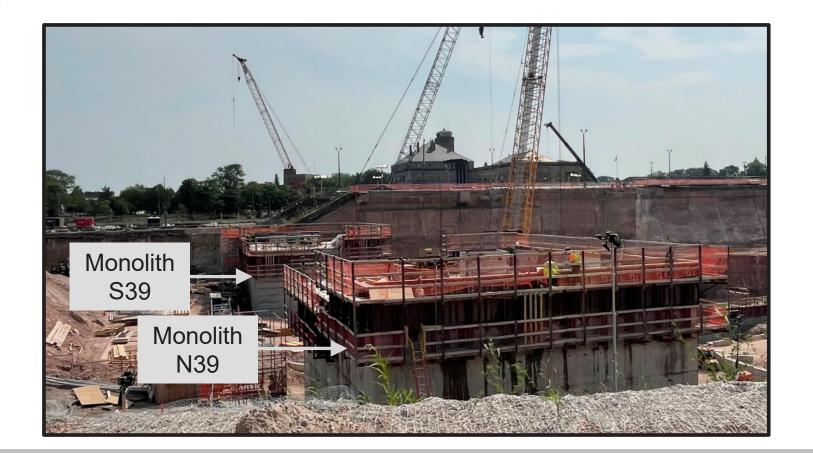




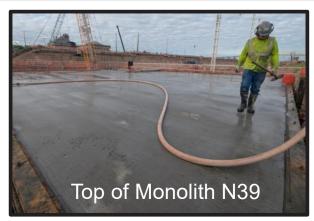
#### FIRST NEW LOCK WALL MONOLITH COMPLETE!!!













## U.S. ARMY OFFSITE FABRICATION MITER GATES, CULVERT VALVES, SHIP ARRESTORS







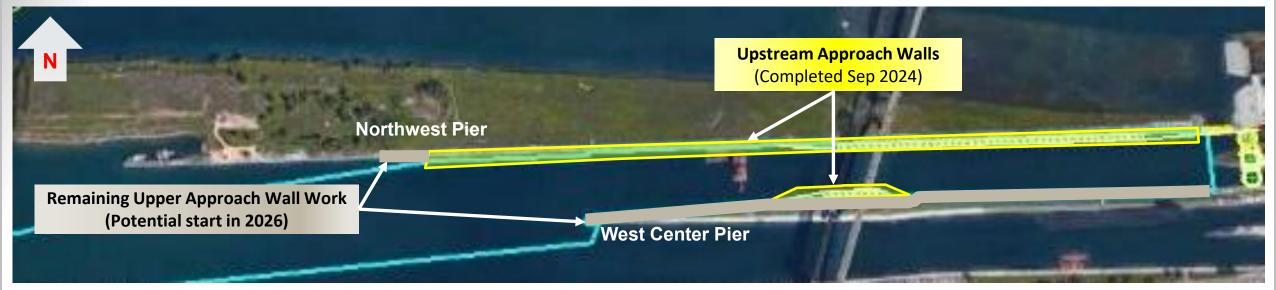






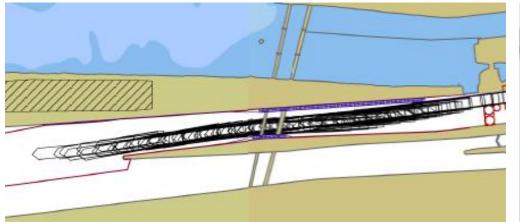
#### REMAINING UPPER APPROACH WALL WORK







Virtual navigation through the New Lock at the Soo, ERDC Ship Simulation Study (May 2019)



Upbound vessel track plots, ERDC Ship Simulation Study (May 2019)



Western Limit of completed North Upstream Approach Wall Work (30 APR 2025)



#### SOO LOCKS ICE MITIGATION STUDY



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Ice Study physical model construction

#### **Ice Mitigation Features Under Consideration:**

- 1. Upstream Ice Booms
- 2. --- Upstream Bubbler Curtain
- Mac Lock Ice Passage Bulkhead
- 4. Lock Wall Coatings
- 5. Lock Wall Radiant Heating
- 6. —— Longitudinal Bubbler Curtain in Chamber
- 7. Additional Point Source Bubblers around miter gates





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#### RECENT & UPCOMING SIGNIFICANT ACTIVITIES



#### **Recent Engagements and Dates of Importance:**

- Senator Slotkin Site Visit: May 2025
- LTG Graham, USACE Chief of Engineers, Site Visit: Jul 2025
- LRD Change of Command, Outgoing MG Quander to COL Herlihy: Aug 2025
- Representative Bergman Site Visit: Aug 2025
- Representative Kaptur Site Visit: Aug 2025



COL Herlihy LRD Commander



Senator Slotkin & LTC Bandeff, 30 May 25



Representative Bergman, Alec Zender, LTC Bandeff, & Mick Awbrey, 05 Aug 25



Representative Kaptur & Mick Awbrey, 18 Aug 25



## **QUESTIONS**



